1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
Product Identity: Isoamyl Benzoate for Synthesis
Alternate Names: Isoamyl Benzoate for Synthesis

1.2. Relevant identified uses of the substance or mixture and uses advised against
Intended use: Chemical for synthesis
Application Method: See Technical Data Sheet.

1.3. Details of the supplier of the safety data sheet
Company Name: Thermco Products, Inc.
10 Millpond Drive,
Unit #10
Lafayette, NJ 07848

Emergency
Customer Service: Thermco Products, Inc. 973.300.9100

2. Hazard identification of the product

2.1. Classification of the substance or mixture
Combustible Liquid: H227

2.2. Label elements
Using the Toxicity Data listed in section 11 and 12 the product is labeled as follows.
H227 Combustible liquid.

[Prevention]:
P210 Keep away from heat / sparks / open flames / hot surfaces - No smoking.
P280 Wear protective gloves / eye protection / face protection.

[Response]:
No GHS response statements

[Storage]:
P403+235 Store in a well ventilated place. Keep cool.

[Disposal]:
P501 Dispose of contents / container in accordance with local / national regulations.
3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of the relevant State and Federal Hazardous Substances regulations.

<table>
<thead>
<tr>
<th>Ingredient/Chemical Designations</th>
<th>Weight %</th>
<th>GHS Classification</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>ISOPENTYL BENZOATE</td>
<td>100</td>
<td>Not classified</td>
<td>[1]</td>
</tr>
</tbody>
</table>

CAS Number: 0000094-46-2

[1] Substance classified with a health or environmental hazard.

*The full texts of the phrases are shown in Section 16.

4. First aid measures

4.1. Description of first aid measures

General
In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.

Inhalation
Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give artificial respiration. If unconscious place in the recovery position and obtain immediate medical attention. Give nothing by mouth.

Eyes
Irrigate copiously with clean water for at least 15 minutes, holding the eyelids apart and seek medical attention.

Skin
Remove contaminated clothing. Wash skin thoroughly with soap and water or use a recognized skin cleanser.

Ingestion
If swallowed obtain immediate medical attention. Keep at rest. Do NOT induce vomiting.

4.2. Most important symptoms and effects, both acute and delayed

Overview
No specific symptom data available. See section 2 for further details.

5. Fire-fighting measures

5.1. Extinguishing media
Recommended extinguishing media; alcohol resistant foam, CO₂, powder, water spray. Do not use; water jet.

5.2. Special hazards arising from the substance or mixture
Do not inhale vapors/aerosols. Ensure supply of fresh air in enclosed rooms.
Hazardous decomposition: No hazardous decomposition data available.
Keep away from heat / sparks / open flames / hot surfaces - No smoking.

5.3. Advice for fire-fighters

Special risks:
Combustible. Vapors heavier than air.
Forms explosive mixtures with air on intense heating.
Development of hazardous combustion gases or vapors possible in the event of fire.

Special protective equipment for fire fighting:
Do not stay in dangerous zone without self-contained breathing apparatus.
Do not allow run off water and contaminants from fire fighting to enter drains or water ways.

ERG Guide No. ----

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Put on appropriate personal protective equipment (see section 8).
Do not inhale vapors/aerosols. Ensure supply of fresh air in enclosed rooms.

6.2. Environmental precautions
Do not allow spills to enter drains or waterways.
Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

6.3. Methods and material for containment and cleaning up
Do not inhale vapors/aerosols. Ensure supply of fresh air in enclosed rooms.
Take up with liquid-absorbent material (e.g. Chemizorb). Forward for disposal. Clean up affected area.

7. Handling and storage

7.1. Precautions for safe handling
Store in accordance with the National Fire Protection Association's publication NFPA 30, Flammable and Combustible Liquids Code. 29 CFR 1910.106 applies to the handling, storage, and use of flammable and combustible liquids.
See section 2 for further details. - [Prevention]:

7.2. Conditions for safe storage, including any incompatibilities
Handle containers carefully to prevent damage and spillage.
Store in a cool dry area, away from heat, sparks and open flame. Keep containers sealed when not in use. Store out of direct sunlight.
Incompatible materials: Strong oxidizing agents
Tightly closed. At +15C to +25C.
See section 2 for further details.

7.3. Specific end use(s)
No data available.

8. Exposure controls and personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th>CAS No.</th>
<th>Ingredient</th>
<th>Source</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>0000094-46-2</td>
<td>ISOPENTYL BENZOATE</td>
<td>OSHA</td>
<td>No Established Limit</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ACGIH</td>
<td>No Established Limit</td>
</tr>
<tr>
<td></td>
<td></td>
<td>NIOSH</td>
<td>No Established Limit</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Supplier</td>
<td>No Established Limit</td>
</tr>
</tbody>
</table>

8.2. Exposure controls

Respiratory
If workers are exposed to concentrations above the exposure limit they must use the appropriate, certified respirators.

Eyes
Protective safety glasses required

Skin
Butyl rubber gloves
Layer thickness: 0.7 mm
Breakthrough time: >240 min

Engineering Controls
Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits suitable respiratory protection must be worn.

Other Work Practices
Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

See section 2 for further details.

[Prevention]:

Page 4 of 9
9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Colorless Liquid</td>
</tr>
<tr>
<td>Odor</td>
<td>Almost Odorless</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not Measured</td>
</tr>
<tr>
<td>pH</td>
<td>NA</td>
</tr>
<tr>
<td>Melting point / freezing point</td>
<td>NA</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>260 C</td>
</tr>
<tr>
<td>Flash Point</td>
<td>89 C</td>
</tr>
<tr>
<td>Evaporation rate (Ether = 1)</td>
<td>NA</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td>Lower Explosive Limit: NA</td>
</tr>
<tr>
<td>Upper Explosive Limit: NA</td>
<td></td>
</tr>
<tr>
<td>Vapor pressure (Pa)</td>
<td>NA</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>NA</td>
</tr>
<tr>
<td>Density</td>
<td>0.99 g/cm³ (@20°C)</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Insoluble</td>
</tr>
<tr>
<td>Partition coefficient n-octanol/water (Log Kow)</td>
<td>Not Measured</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>NA</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>NA</td>
</tr>
<tr>
<td>Viscosity (cSt)</td>
<td>NA</td>
</tr>
<tr>
<td>VOC %</td>
<td>NA</td>
</tr>
<tr>
<td>Log Pow</td>
<td>4.15 (experimental) (Lit.)</td>
</tr>
</tbody>
</table>

9.2. Other information

No other relevant information.

10. Stability and reactivity

10.1. Reactivity
Hazardous Polymerization will not occur.

10.2. Chemical stability
Stable under normal circumstances.

10.3. Possibility of hazardous reactions
No data available.

10.4. Conditions to avoid
Forms explosive mixtures with air on intense heating.
10.5. Incompatible materials
Strong Oxidizing agents.

10.6. Hazardous decomposition products
No hazardous decomposition data available.

11. Toxicological information

Acute toxicity

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Oral LD50, mg/kg</th>
<th>Skin LD50, mg/kg</th>
<th>Inhalation Vapor LD50, mg/L/4hr</th>
<th>Inhalation Dust/Mist LD50, mg/L/4hr</th>
<th>Inhalation Gas LD50, ppm</th>
</tr>
</thead>
<tbody>
<tr>
<td>ISOPENTYL BENZOATE - (94-46-2)</td>
<td>6330.00, Rat - Category: NA</td>
<td>No data available</td>
<td>No data available</td>
<td>No data available</td>
<td>No data available</td>
</tr>
</tbody>
</table>

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

<table>
<thead>
<tr>
<th>Classification</th>
<th>Category</th>
<th>Hazard Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity (oral)</td>
<td>---</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Acute toxicity (dermal)</td>
<td>---</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Acute toxicity (inhalation)</td>
<td>---</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>---</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Serious eye damage/irritation</td>
<td>---</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Respiratory sensitization</td>
<td>---</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Skin sensitization</td>
<td>---</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
<td>---</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>---</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Reproductive toxicity</td>
<td>---</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>STOT-single exposure</td>
<td>---</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>STOT-repeated exposure</td>
<td>---</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Aspiration hazard</td>
<td>---</td>
<td>Not Applicable</td>
</tr>
</tbody>
</table>
12. Ecological information

12.1. Toxicity
Do not allow product to enter water, wastewater or soil! See Section 3 for chemical specific data.

Aquatic Ecotoxicity

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>96 hr LC50 fish, mg/l</th>
<th>48 hr EC50 crustacea, mg/l</th>
<th>ErC50 algae, mg/l</th>
</tr>
</thead>
<tbody>
<tr>
<td>ISOPENTYL BENZOATE - (94-46-2)</td>
<td>Not Available</td>
<td>Not Available</td>
<td>Not Available</td>
</tr>
</tbody>
</table>

12.2. Persistence and degradability
There is no data available on the preparation itself.

12.3. Bioaccumulative potential
An appreciable bioaccumulation potential is to be expected (log Po/w >3)

12.4. Mobility in soil
No data available.

12.5. Results of PBT and vPvB assessment
This product contains no PBT/vPvB chemicals.

12.6. Other adverse effects
No data available.

13. Disposal considerations

13.1. Waste treatment methods
Observe all federal, state and local regulations when disposing of this substance.

14. Transport information

14.1. UN number
Not Applicable

14.2. UN proper shipping name
Not Regulated

14.3. Transport hazard class(es)
DOT Hazard Class: Not Applicable
DOT Label: ---

14.4. Packing group
Not Applicable

DOT (Domestic Surface Transportation)
Not Applicable

IMO / IMDG (Ocean Transportation)
Not Regulated

ICAO/IATA
Not Regulated

IMDG: Not Applicable
Sub Class: Not Applicable

Air Class: Not Applicable
14.5. Environmental hazards
IMDG
Marine Pollutant: No

14.6. Special precautions for user
No further information

15. Regulatory information

Regulatory Overview
The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are represented.

Toxic Substance Control Act (TSCA)
All components of this material are either listed or exempt from listing on the TSCA Inventory.

WHMIS Classification
B3

US EPA Tier II Hazards

<table>
<thead>
<tr>
<th>Fire: Yes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sudden Release of Pressure: No</td>
</tr>
<tr>
<td>Reactive: No</td>
</tr>
<tr>
<td>Immediate (Acute): No</td>
</tr>
<tr>
<td>Delayed (Chronic): No</td>
</tr>
</tbody>
</table>

EPCRA 311/312 Chemicals and RQs:
(No Product Ingredients Listed)

EPCRA 302 Extremely Hazardous:
(No Product Ingredients Listed)

EPCRA 313 Toxic Chemicals:
(No Product Ingredients Listed)

Proposition 65 - Carcinogens (>0.0%):
(No Product Ingredients Listed)

Proposition 65 - Developmental Toxins (>0.0%):
(No Product Ingredients Listed)

Proposition 65 - Female Repro Toxins (>0.0%):
(No Product Ingredients Listed)

Proposition 65 - Male Repro Toxins (>0.0%):
(No Product Ingredients Listed)

N.J. RTK Substances (>1%):
(No Product Ingredients Listed)

Penn RTK Substances (>1%):
(No Product Ingredients Listed)
16. Other information

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is: not applicable

This is the first version in the GHS SDS format. Listings of changes from previous versions in other formats are not applicable.

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End of Document